## BI - Belt Drive - Small Up Blast Utility Set - 1 of 2

## BELT DRIVE - SMALL UP BLAST UTILITY SET - PART INFORMATION

| Item \# | Description OfPart | Material | 11 BD | \# | 13 BD | \# | 15-15HPBC | \# | 18-18HP BC | \# | 20-20HP 8 C | \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Access Door | 16 GAGalvanized | USBISMACCESSDF | 1 | USBISMACCESSDF | 1 | USBISMACCESSDF | 1 | USBI SMACCES SDF | 1 | USBISMACCESSDF | 1 |
| 2 | Bearing Plate | 14 GAGalvanized | USBI118EARPLT | 1 | USBI13BEARPLT | 1 | USBl158EARPLT | 1 | USB118BEARPLT | 1 | USBI20BEARPLT | 1 |
| 3 | Bearing Suppot Plate | 14 GAGalvanized | USbl11beARPLTSUP | 1 | USbl13BEARPLTSUP | 1 | USBl15bearpltsup | 1 | USbl18beARPLTSUP | 1 | USBl20bearpltsup | 1 |
| 4 | Bearing stiffenerPlate | 14 GA Galvanized | USB1111315BEARSTF | 1 | USB111315BEARSTF | 1 | USBI111315BEARSTIF | 1 | USblig bearsmp | 1 | USBI20BEARSTIF | 1 |
| 5 | Bottom Serall Plate | 20 GAGalvanized | Usbl1botscroll | 1 | UsB11380Tscroll | 1 | UsB115B0TsCROLL | 1 | USB11880TSCROLL | 1 | UsBl20BOTSCROLL | 1 |
| 6 | Discharge Cower | 20 GAGa Vanized | USEl110ISCOver | 2 | UsBl13DISCOVER | 2 | USBl1 5aiscover | 2 | USE118015COVER | 2 | Usbl20.15COver | 2 |
| 7 | Discharge Extension | 20 GAGalvanized | USbl11ExTEN | 2 | USBli3Exten | 2 | Usblicerten | 2 | USBl1gexten | 2 | Usbl20exten | 2 |
| 8 | Discharge Screen | 20 GAGa Vanized | USB/115CREEN | 1 | USBI135CREEN | 1 | USBILSSCREN | 1 | USB/205CREEN | 1 | USBI245CREEN | 1 |
| 9 | Inlet Ring | 10 GAAluminized | USBILIINRING | 1 | UsBl1 3 INRING | 1 | USBILIFINRING | 1 | USBI18/INRING | 1 | Usbl2oinding | 1 |
| 10 | Motor CoverSide | 20 GAGalvanized | UsBl1MMCS | 1 | USEl13NC5 | 1 | USB115MCS | 1 | USE119VIC5 | 1 | Usbl20MCS | 1 |
| 11 | Motor Cover Top Side | 20 GAGalvanized | USBl11 MCTS | 1 | USB/13 MICTS | 1 | USBILTMCTS | 1 | USBI18MCTS | 1 | USBl20.1cts | 1 |
| 12 | Mator Cower Top | 20 GAGalvanized | UsBl11MTC | 1 | USBl13VTC | 1 | USBl15 MTC | 1 | USE119VTC | 1 | USBI20.01C | 1 |
| 13 | MotorPlate | 12 GA Galvanized | USB111MTRPLT | 1 | USB13 13 MTRPLT | 1 | USBI15MTRPLT | 1 | USE11820 MTRPLT | 1 | USBl1820M1TPLT | 1 |
| 14 | Plotor Pivat Plate | 12 GAGalvanized | USBl111315/PIRPIVPLT | 1 | USB111315NTRPIVPLT | 1 | USB\|111315 MIRPIVPLT | 1 | N/A |  |  |  |
| 14a | Plotor Pivot Plate | 12 GAGalvanized | N/A |  |  |  |  |  | USB118208CPIVPLT | 1 | USB118208DP\|YPLT | 1 |
| 15 | Side Rails | 12 GA Galvanized | USBIIISIDERALIL [LER] | 2 |  | 2 | USB115sIDERAL $[$ [ L \& R] | 2 |  | 2 | USBI20SIDERALL (L \& R | 2 |
| 16 | Spuniniet | 1100-0 Aum | [.064] F5020011M1 | 1 | [.080) F5020013MUSEI | 1 | (080) F5020015Musbl | 1 | [.080) F5020018Musbl | 1 |  | 1 |
| 17 | Top Scrall | 20 GAGa Vanized | USB111TOP SCROLL | 1 | USB113TOPSCROLL | 1 | USBI15TOPSCROLL | 1 | USB118TOPSCROLL | 1 | UsBI20TOPSCROLL | 1 |
| 18 | Vertical Front Support | 14 GAGalvanized | USBI11vERTFRTSUP | 1 | USBl13VERTFRTSUP | 1 | USBl 15 VERTFRTSUP | 1 | USBI18VERTERTSUP | 1 | USBI2OVERTFRTSUP | 1 |
| 19 | Vertical Back Suppot BD | 14 GAGalvanized | USBl1ver Tbacksupbo | 1 | USBI3VERTEACKSUPBD | 1 | USBILIFERTEACKSUPBD | 1 | USBl18vER TBACKSUPBD | 1 | USBI2OvERTBACKSUPBD | 1 |
| 20 | Wrapper | 20 GAGa Vanized | USEl11wRAPPER | 1 | USEI13WRAPPER | 1 | USB 115 WRAPPER | 1 | USBI18wRAPPER | 1 | USBI2OWRAPPER | 1 |
| 21 | Shaft | 1045 Cold Drawn Steel | F2180011Usbl | 1 | F2180013 USB | 1 | F2180015USB | 1 | F2180018Usb | 1 | F2180020USB | 1 |
| 22 | ¢hatt HP | 1045 Cold Drawn Steel | F218001591FBDHP | 1 | F21800191 | 1 | F2180015USBlHP | 1 | F2180018USBIHP | 1 | F2180020USBIHP | 1 |
| 23 | Wheel | See Assembly Detail | Fgotiou11USBIBC | 1 | Fg010013Uselic | 1 | Fgo10015USBlBD | 1 | F9010018USEIBC | 1 | F8010020USBED | 1 |
| 24 | Wheel HP | See Assembly Detail | F8010012USEBEHP | 1 | F8010014USBIBCHP | 1 | F8010015USBIBCHP | 1 | F8010018USEBEHP | 1 | F8010020USEIBCHP | 1 |
| 25 | AH Pillow Block Bearings | Stee 1 | UCP205-16-AH-5P 4 | 2 | UCP 205-16-AH-5P4 | 2 | UCP 205-16-AH-5p 4 | 2 | UCP206-19-AH-5P5 | 2 | UCP 207-23-4.- | 2 |
| 26 | Mator End Caps | 12 GAGalvanized | N/A |  |  |  |  |  | USE1220.vPEC | 3 | USB11820 MPEC | 3 |
| 27 | Motor Top Piwat Plate | 10 GAGalvanized | N/A |  |  |  |  |  | USBI1g20 MTRP\|YPLT | 1 | USBI1g20 WIRPIVPLT | 1 |
| 28 | Nator Bottom Pivat Plate | 12 GAGa Vanized | N/4 |  |  |  |  |  | USBl1820MPPIV | 1 | USBl1820MPP\|Y | 1 |
| 29 | Mator Plate side Right | 12 GAGalvanized | N/A |  |  |  |  |  | USB12820MPSIDER | 1 | USB11820MPSIDER | 1 |
| 30 | Notor Plate Side Left | 12 GAGa /vanized | N/A |  |  |  |  |  | USB12820NP SIDEL | 1 | USB12820.vp Sipel | 1 |
| 31 | Motor Stiffner Plate | 12 GAGalvanized | $\mathrm{N} / \mathrm{A}$ |  |  |  |  |  | USEI1820M1R STF | 2 | USB11820vTRSTF | 2 |

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